

## **MILK MONEY** — WESTPORT



Builder: WESTPORT LOA: 112' 0" (34.14m)

**Year Built**: 2000 **Beam**: 23' 0" (7.01m)

Model: Motor Yacht Max Draft: 5' 6" (1.68m)

Price: PRICE ON APPLICATION Cruise Speed: 21 Kts. (24 MPH)

**Location**: United States **Max Speed**: 25 Kts. (29 MPH)

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## **SPECIFICATIONS**

### **Basic Information**

Category: Motor Yacht Model Year: 2001

Year Built: 2000 Country: United States

Vessel Top: 2365 Fly Bridge: Yes

#### **Dimensions**

**LOA**: 112' 0" (34.14m) **Beam**: 23' 0" (7.01m)

**Max Draft**: 5' 6" (1.68m) **MFG Length**: 112' 0" (34.14m)

## Speed, Capacities and Weight

Cruise Speed: 21 Kts. (24 MPH) Max Speed: 25 Kts. (29 MPH)

Water Capacity: 1000 Gallons Fuel Capacity: 5500 Gallons

### **Accommodations**

Total Cabins: 4 Total Berths: 5

Sleeps: 8 Total Heads: 5

Captain Cabin: True Crew Cabin: 3

Crew Berths: 5 Crew Sleeps: 6

## **Hull and Deck Information**

Hull Material: Fiberglass Hull Configuration: Semi-Displacement

Hull Designer: Jack Sarin

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## **Engine Information**

Engines: 2 Manufacturer: MTU

Model: 16V2000 DDEC Engine Type: Inboard

Fuel Type: Diesel

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## **DETAILED INFORMATION**

## **Vessel Walkthrough**

"Milk Money" sleeps comfortably eight (8) owners and guest in four (4) staterooms. Crew accommodations in three (3) staterooms, Captain's Quarters are separate and aft.

"Milk Money" represents a rare opportunity to purchase a late model fiberglass composition motor yacht with excellent performance and low maintenance. This vessel offers a large Salon with a walk-behind step down bar to port and formal dining in the forward section of the Salon. There are custom buffet cabinets for storage of formal dinnerware and a 50-bottle wine cooler. From the Salon to the Aft Deck you enter through large stainless steel counter balanced automatic double doors. There is U-shaped Aft Deck seating and occasional chairs facing aft for ultimate viewing at anchorage or at a marina.

Going forward and to starboard is the large, "Country-Kitchen Style Galley". This Galley offers a pull-out pantry and "Lazy Susans" in the corner. There is a full array of top-end appliances for maximum entertaining capabilities. "Milk Money's" layout provides a very open feeling with casual raised U-shaped seating and two (2) occasional bar stools that can be pulled over for additional seating. This area of the yacht is most popular due to the casual nature of the exhibition-style Galley. Granite countertops from the Salon have been carried throughout the Main Deck to include the Galley, Dinette, and forward counters. The cabinets and other doors are solid wood done in a "long-end-grainy effect," a very costly manner of joinery (butcher-block), in-lieu of the typical manufactured hollow doors with veneer skins. The VIP Guest Stateroom is located all the way forward down to lower deck from the Galley. This very private and secluded stateroom comes complete with en-suite head and walk-in closet. This layout works very well, enabling the owners to be midship, guest to be forward and crew aft for full utilization of the entire boat.

#### **Aft Deck**

"Milk Money's" large Aft Deck offers fabulous accommodations for entertaining featuring a deck table, bar, Whirlpool refrigerator and icemaker, sink with hot & cold running water and storage area. There is also a hand-held shower with hot and cold water. Storage lockers in bulwark, spiral staircase up to Flybridge and down to Crew Quarters, Pioneer Marine speakers and Niles volume control, and recessed lights in overhead on Aft Deck combing. Additional items include the following:

- Stanley Dura-Glide operated sliding doors with side safety sensors for small children, motion sensor and push button sensor for entry
- Galley-Mate by Yacht-Mate filtration and purification for drinking water with 3 gallon

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Reservoir with faucet on aft deck sink, and main salon bar

- (2) Fishing rod holders on swim platform
- · Built swim ladder for swim platform
- · Child-proof stainless safety gates to contain Small children on Aft Deck

#### Salon

The Salon is entered aft through the custom stainless steel framed sliding door from the Aft Deck. To starboard and aft is a custom built-in sofa with end table, buffet cabinets with countertops throughout and two (2) closets. The Salon of "Milk Money" features and entertainment center with lift elevator for TV, audio-video storage and custom storage for CD's. This entertainment center features a 36" Sharp LCD TV, home theater system with 6-disc CD changer, Speaker Craft audio network, and keypad controls in all main areas. There is vaulted ceiling fixture over the formal dining area. Lucite storage case provided for china, stemware and silver. Duette blinds with custom blind pocket. The full bar in the Salon includes a sunken floor, built-in Whirlpool icemaker, storage, rope lighting under counter edge and upholstered base on front of bar.

- (5) DVD Player/CD Player
- Control (4) audio network
- IPod docking station
- Blue Ray DVD Player

## **Day Bath**

- Headhunter Royal Flush Head
- Mirrored Overhead
- Vanity Light
- Marble Top Vanity w/Light & China Sink
- Ceiling Light Fixtures

## Galley

"Milk Money" offers the desirable "Country-Kitchen Style Galley" layout. There is a raised dinette

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offering comfortable seating for 8-10 people, further allowing them a panoramic view through the large windows. The Galley and Dinette are next to each other offering a casual dining experience, as well as, exhibition style food preparation. Additional items include:

- Bosch Dishwasher
- Kitchen Aid 48" Refrigerator/Freezer
- Two (2) Additional Sub-Zero Refrigerators Located in Dog House Under Pilothouse
- Grohe Faucet and Soap Dispenser
- Customized tile throughout Galley and Dinette Area
- · Built-in Settee with Majilite Fabric
- W/5 Viking Burner Stove
- GE Microwave Oven w/Vent Hood
- · Insinkerator Garbage Disposal
- Stainless Steel Extra Deep Kohler Double Sink
- Upper & Lower Pull-Out Pantry
- Galley-Mate by Yacht-Mate Filtration and Purification for Drinking Water with 3 Gallon Reservoir and Faucet connected to Insta-Hot Broan trash compactor

## **Laundry Room**

Located port of Crew Quarters:

- Two (2) Frigidaire Affinity Hish High Cap washers
- Two (2) Frigidaire Affinity Dryers
- · Two (2) Sub-Zero Chest Freezer
- Transom Door to Swim Step at Center

#### **Pilothouse**

- ComNav 2001 Autopilot
- Furuno 1150 Radar

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- Furuno 7111 Radar w/Furuno M800 Repeater
- Stephens SEA 225 SSB Radio
- Two (2) Stephens SEA 156 VHF Radios in Pilothouse & Flybridge
- · ICOM Hailer · ICOM VHF M604 Wheelhouse
- Nera Mini M
- (1) Garmin 7405 in Pilothouse & Flybridge
- Maritron Security System
- Panasonic Station Telephone System w/10 Programmable Phones
- V-Cool Window Treatment · Northstar 6000 GPS Plotter

#### **Master Stateroom**

The full-beam Master Stateroom is located amidship providing for a very spacious area. You enter through solid wood double doors to find a California King berth with innerspring mattress and upholstered headboard and overhead treatment. There is a full dresser to port with drawer storage. Additional items include:

- Full-beam Arrangement
- California King Berth
- World Class Beautyrest Innerspring Mattress
- Upholstered headboard/overhead Treatment
- Full Dresser Drawers to Port
- · Walk-in, Cedar-Lined Closet
- Recessed Lighting
- Two (2) Drawer Storage under Berth
- · Recessed Halogen Lighting & Reading Lights
- Indirect Rope Lighting
- Clear Mirror on Wardrobe Door

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- · Roman Shade Valances · Custom Settee between cabinets
- Duette Window Treatment in Custom Blind Pocket
- Opening Portlights w/Screens
- · Privacy Cabinet Tops are Earth Tone Travertine
- Entertainment Center w/Bronze Mirrored Face
- 32' SHARP LCD TV, DVD & IPOD
- Denon Music System & Boston Speakers With IPod Dock
- Digital Safe Under Settee
- Lighted Vanity Make-Up Mirror
- Walk-in Wardrobe Closet
  Aromatic Cedar-Lined closets w/Automatic Light

#### **Master Bath**

- · Two (2) Headhunter Royal Flush Heads
- Marble Tile Shower with Grohe Fixtures
- Tempered Glass Partition between Tub & Shower
- Kohler Whirlpool Tub w/Kohler Fixtures
- Two (2) Kholer Sinks w/Grohe Fixtures
- Four-mirrored Medicine Cabinet
- Recessed Halogen Lighting
- Marble Flooring and Countertops

#### VIP Stateroom

- Queen Berth w/Upholstered Headboard & Recess for Lighting
- · Four (4) Drawers Below Berth
- Walk-In, Cedar Lined Aromatic Closet w/Automatic Light
- Frosted Bomar Hatch/Sky Light (Sliding Screen & Shade)

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- 32" Samsung LED
- Denon Music System w/Boston Speakers with IPOD Dock
- Outboard Light Boxes w/Soshi Screens

#### **VIP Bath**

- · Headhunter Royal Flush Toilet
- Custom Molded Fiberglass Shower
- Frameless Tempered Glass Shower Door
- Grohe Shower Fixtures w/Sealed Shower Light
- Kohler Stainless Sink w/Grohe Fixtures
- Marble Vanity Top & 12 x 12 Flooring

#### **Guest Stateroom Port**

- Queen berth w/Innerspring Mattress Soffit lighting with ash tramp Upholstered Headboard
- Custom Recessed Lighting
- · Four (4) Drawer Storage Under Berth
- Recessed Halogen Lighting & Reading Lights
- Bronze Mirror on Aft Bulkhead above Headboard & Above Dresser
- Clear Full-Length Mirror on Wardrobe door
- Cedar-lined Closet w/Automatic Light
- Roman Shade Valances
- Two (2) 3-Drawer Nightstands
- One (1) 6-Drawer Dresser
- Countertops in Earth Tone Travert
- Entertainment Center w/Bronze Mirrored Face

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- 21" Sharp LCD, IPod & DVD
- Denon Music System with Boston Speakers
- Douglas Window treatments
- Opening Port Light w/Screen & Privacy Cover

#### **Guest Bath Port**

- Headhunter Royal Flush Toilet
- Custom Molded Fiberglass Shower w/Tempered Glass Door
- Kohler Sink with Grohe Fixtures
- Wall Mirror above Vanity
- Recessed Vanity with Marble Top
- Medicine Cabinet

#### **Guest Stateroom Stbd**

- Twin Berths w/innerspring Mattresses Upholstered Headboards
- Two (2) Drawer Storage under Berth Cedar-Lined Closet with Automatic Light
- Clear full length mirror on wardrobe Door
- Hunter Douglas Window Treatments in custom Blind Pockets
- 3-Drawer Moveable Nightstand
- Entertainment Center w/Bronze Mirrored Face Sharp 21" LCD, iPod & DVD
- Denon Music System with Boston Speakers Opening Portlights w/Screens & Privacy Cover
- · (1) 3-Drawer Dresser
- Roman Shade Valances

#### **Guest Bath Stbd**

Headhunter Royal Flush Toilet

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- Custom Molded Fiberglass Shower w/Tempered glass Door
- Kholer Sink with Grohe Fixtures
- Wall Mirror above Vanity
- Recessed Halogen Lighting
- Ginger Hardware
- Vanity with Marble Top
- Medicine Cabinet

## Captains/ Crew Quarters

The Captain's Cabin features a Queen berth for husband/wife Captain team. The Crew Quarters feature over/under twin berths with storage below. There is also a single berth starboard aft with doors to hallway and crew head. Crew accommodation, total (3) staterooms. Clear full length mirror on wardrobe closets with automatic lights.

## **Crew Lounge**

- Upholstered Settee
- Built –in Sub-Zero refrigerator
- Sony 20" Color TV/DVD Combo
- GE Microwave
- Clarion AM/FM/CD Stereo w/Boston Speakers
- Light Beige Table
- Separate Air handler for Lounge

#### **Crew Head**

- Galley Maid Toilet
- Custom Molded Fiberglass Shower
- Grohe Shower Fixtures w/Tempered Glass Door

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- Kohler Sink w/Grohe Fixtures
- Kohler Bolero Sink w/Grohe Fixtures
- Kohler Ginger Wall Mirror above Vanity
- Vanity Lighting

### **Engine Room**

- Twin 1800 hp Diesels IB2000 MTU 16V2000DDEC- Port (New Sept. 2014) 0 hrs
  Starboard rebuild/overhauled Feb 2013 364 hrs since rebuilt (as of Sept. 17th 2014)
- 4-station DDEC controls
- Port Gear Box Rebuild 4/11/13
- Starboard Gear Box/Transmission Rebuild 7/20/12
- DDEC synchronizer and underwater exhausts
- 50k W Northern Lights generator rebuilt 2/21/13 (17,809 hrs) 2200 hrs since rebuild
  (as of Sept. 17th 2014)
- 65k W Northern Lights generator w/hydro elastic mounts, sound shields, water life mufflers water life mufflers, exhaust/water separator cyclones & water temperature, oil pressure and hours meters installed on panel near generators. Rebuilt 9/13 (14,351 hrs) –1950 hrs since rebuild (as of Sept. 17th 2014)
- Remote start/stop in Pilothouse for both generators
- 220V 4.5hp air compressor to operate air horn w/inline water separator & regulator
- 16" Wesmar 40hp hydraulic bow thruster with 4-station controls
- Fuel fills with dual fill/vent pipes vented overboard for fast filling, second smaller vent venter overboard for normal operation and one fill for water tank
- · 1/4 5086 alloy aluminum fuel tank w/dual fills and standard vents
- 100 gallon tank including air driven gas pump & hose w/automatic reel for water toys
- SeaPro 300 fuel filter for each main engine
- Separ 2005MK for each generator (w/vacuum gauge)

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Fuel gauges & fuel transfer system with flow meter & timer

- Halon fire system with auto/manual controls
- Lube oil change system
- Cast urethane foil shape rudders w/stainless stocks
- Rudder posts
- Cambridge high skew Nibral 5-blade custom propellers
- 4" shafts/shaft log and packing glands
- Cast bronze struts
- Windshield washers and wipers
- High water alarm
- 18' Selfcoiling air hose with quick disconnect
- Removed Trace inverter, replaced with (1) Sentry 12V/40amp charger for house battery bank, and Sentry 24V/40amp charger for engine room battery bank
- Removed McCarron 24V charger, replaced with Sentry 24V/40amp charger for main engine battery banks
- Additional filters on fuel transfer system
- Racor Model 812 diesel fuel filter/water Separator-uses Racor 2020 filters
- Spare parts storage cabinet
- Bright white paint package
- Hot water heater Emergency bilge pump Stainless steel work bench with 4" vice
- Removable diamond treads aluminum plate floor covering
- Sears 12-drawer tool box (with tools)
- Glendenning Cablemaster shore power station
- Engine oil change system
- Hot & Cold water shower on Aft Deck
- Holding tank

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- Village Marine 1800/gpd watermaker (New 2007)
- FCI 1800gpd watermaker Model Aquamisser (new 2010)
- Vibration dampers
- · All thru hulls are bonded & connected to transom zincs & shaft wipers
- Zinc anodes
- Aqua Air 15 ton chilled water system w/air handlers
- (8) Bilge pumps
- Naiad stabilizers with 9 sqft. Fins & 2-station control
- Jastrom CCO commercial steering w/dual engine driven pumps
- New Exhaust & Insulation (Black) for both engines
- Fresh Waster Wash Down System
- Installed PTO on 50 KW Genset for redundancy of 2 PTO's 1 each Genset (Bow thruster/archer) If 1 Genset fails, switch PTO to other working Genset. Original PTO only on 65KW
- Port Genset 2200 hours since rebuild
- Starboard Genset 1950 hours since rebuild

## **Electrical System**

- · (2) Heart Interface Freedom 25-2500W Inverter/battery charges
- · (4) Smoke alarms
- Bilge G11120 alarm and gray water tank alarm
- (2) Banks of (2) 9-D 225 amp batteries wired-in for starting main engines (Total of 4)
- (2) 8-D 25amp, one for each generator start
- (1) 24 volt deep cycle battery bank for Ship's service.
- (1) 12VDC deep cycle battery bank for electronics
- Pilothouse chart light

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- Crew shower sump indicator
- · (2) Ritchie compasses at Flybridge and Pilothouse
- Lighting at house sides, foredeck, aft deck stairs, aft deck overhead, Flybridge deck
- (2) 100 amp Charles Industries isolation transformers with one-step auto voltage adjustment
- 100' shore cord
- TV and phone Outlets
- 100' TV/phone cord also located at Glendenning outlet
- 24V DC shower lights with white trim
- Vimar and Leviton receptacle & switching throughout
- Aqua Signal navigation lights
- All Staterooms have 110V Reading Lights and 110V Receptacles for Table Lamps Exceptor Captain/Crew which has DC Reading Lights
- · (2) Ritchie Compasses at Flybridge and Pilothouse
- Lighting Protection with Hull Dyna Plate and Mast Probe
- (1) ACR searchlight
- 100 amp receptacle on aft deck
- 100 amp Glendenning reel in engine room starboard side
- 24V DC and 110V AC rope lighting
- Rope lighting under bar

#### **Hull Construction**

The Hull and Deck are laminate of composite fiberglass construction composed of E-Glass hybrid fabrics, impregnated with polyester resins and vacuum bonded to linear and/or cross-linked PVD foam core. Two layers of anti-blister Epoxy and two coats of Micron 44 black bottom paint. Two part high gloss polyurethane hull house and weather deck is Westport White.

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#### **Foredeck**

- Bow sun lounge with cushions & covers
- Stereo system with volume control and speakers from main system
- S/S bollards were also added instead of cleats (using smaller bollards at forward mid hull hawse and at side doors)
- Custom upper sun deck area with cushions, covers and matching S/S railing were added to maximize the area above the galley.
- Custom anchor chock to prevent anchor from striking hull when securing

## **Flybridge**

The custom arch can be removed for the use in the Chicago area and the Great Lakes via the Erie Canal Bridge. The Flybridge offers the following items:

- Welded aluminum arch type mast w/electronic anchor light and deck lighting
- Wet bar w/white sink (hot & cold water)
- TV/phone jacks
- Whirlpool icemaker
- Norcold refrigerator
- · (5) Bar stools
- 24" Stainless steel destroyer type wheel
- Nautical Structures davit w/power telescoping hydraulic boom & rotation
- Novurania 530 deluxe tender
- Whirlpool Jacuzzi with sun pad and storage below
- Molded settee w/cushioned seating & storage below
- · Beige tops on hi-lo table and bar
- Stainless steel stern flag pole
- (2) Wing stations include electronic engine controls w/synchronizer; jog lever, bow thruster control, rudder angle indicator and covers

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· Helm station with engine controls, engine instrumentation & electronics

- Pioneer marine AM/FM receiver w/CD player and IPOD Dock & Aux
- · (2) Crown custom helm seats with footrests
- Arch is removable for low bridge clearance with quick-disconnects for all electronics; Arch is removed by crane and secured on boat deck; complete with custom arch supports; height after arch removed, 19'7" from waterline; all tall antennas removable
- Full-size canvas Bimini top, fully-removable with Sturdy supports; will withstand wind up to 60 knots; covers from arch, all the way forward to upper windshield
- Child-Proof stainless safety gate to contain small children forward of hot-tub
- Daylight display screen for navigation
- Custom removable stainless steel aft Flybridge railing system
- J.L. Audio marine speakers w/waterproof cover
- Custom Venturi Lexan windshield in black aluminum frame
- Bimini top

## **Deck Equipment**

- Solid 2" PVC rub rails (upper and lower guard) w/stainless steel, half oval rub strip
- (1) Bomar hatch with screen for forward guest stateroom
- (1) Stainless sliding hatch to Flybridge
- · Freeman cast aluminum round bow deck hatch to chain locker
- Hatch from Aft Deck to Flybridge
- Frameless adhesive bonded windows with 1/3 Solar Gray tempered glass
- Forward pilothouse windows are 3/8" tempered clear glass
- Stainless steel rails at transom stairs (port & starboard)
- Main house above salon windows, stern, Flybridge and bow
- Non-skid on all exterior decks
- 4500 Maxwell hydraulic winch

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- Automatic anchor chain washdown system
- · Fiberglass cap rail with polyurethane finish
- · Fiberglass bulwarks with polyurethane finish
- · Bronze thru-hull fittings w/bronze ball valves and bonding
- Freeman elliptical port lights opening with screens and privacy covers
- (2) Maxwell DC capstans
- (6) 60' nylon dock lines
- Forward sun lounge w/cushions & covers
- 350lb Fjord Anchor
- 350 5/8" anchor chain
- Custom stainless steel bow roller with VHMW roller
- 5/8" Chrome chain stopper

## Maintenance/ Updates

Feb. 2014 – new overheads in the main salon were installed

Nov. 2011 – New engine installed on port side

Sept/Oct. 2014 – Rebuild Port Main engine underway (0 hours)

Feb. 2013 – Starboard Main engine rebuilt/overhauled – 364 hours since rebuild

Feb. 2013 – 50kw Genset Rebuilt (hours 17,809) – 2200 hrs since rebuild

Sept. 2013 – 65kw Genset rebuilt (14, 351 hours) – 1950 hrs since rebuild

April 2013 – Port Gear Box rebuilt

July 2012 - Starboard Gear Box transmission rebuilt

#### **Exclusions**

Exclusions include but not limited to all owner's personal belongings. A detailed exclusion list will be provided upon request. The name "MILK MONEY" will remain with the owner.

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#### **Exclusions**

Owner's personal belongings.

#### **Disclaimer**

The Company offers the details of this vessel or yacht in good faith but cannot guarantee or warrant the accuracy of this information nor warrant the condition of the vessel. A buyer should instruct his representatives, agents, or his surveyors, to investigate such details as the buyer desires validated. This vessel or yacht is offered subject to prior sale, price change, or withdrawal without notice.

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# **PHOTOS**

Other	Other
Other	Aft Deck
Main Salon	Main Salon Bar
Dining Table	Galley
Dining Table	Galley
Dining Table	Galley

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Pilothouse	Master Stateroom
MasterStateroom 2	Master Bath
VIP Stateroom	Helm
Foredeck	Sundeck
Foredeck	Sundeck
Foredeck	Sundeck

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Jacuzzi	Layout

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## **CONTACTS**

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