

MILK MONEY — WESTPORT



Builder: <u>WESTPORT</u> **LOA**: 130' 0" (39.62m)

Year Built: 2008 **Beam**: 26' 0" (7.92m)

Model: Motor Yacht Max Draft: 6' 8" (2.03m)

Price: PRICE ON APPLICATION Cruise Speed: 18 Kts. (21 MPH)

Location: United States **Max Speed**: 24 Kts. (28 MPH)

Our experienced yacht broker, Andrey Shestakov, will help you choose and buy a yacht that best suits your needs MILK MONEY — WESTPORT from our catalogue. Presently, at Shestakov Yacht Sales Inc., we have a wide variety of yachts available on our sale's list. We also work in close contact with all the big yacht manufacturers from all over the world.

If you would like to buy a yacht **MILK MONEY — WESTPORT** or would like help answering any questions concerning purchasing, selling or chartering a yacht, please call **+1(954)274-4435**

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SPECIFICATIONS

Overview

MILK MONEY has had only two owners, both keeping her to the highest yacht standards. Just completed her 10-year ABS Class survey. She is MCA Compliant and keeps her mini ISM current.

Basic Information

Category: Motor Yacht Sub Category: Tri-Deck

Model Year: 2009 Year Built: 2008

Country: United States Fly Bridge: Yes

Dimensions

LOA: 130' 0" (39.62m) **Beam**: 26' 0" (7.92m)

Max Draft: 6' 8" (2.03m)

Speed, Capacities and Weight

Cruise Speed: 18 Kts. (21 MPH) Max Speed: 24 Kts. (28 MPH)

Water Capacity: 1726 Gallons Holding Tank: 1700 Gallons

Fuel Capacity: 9965 Gallons

Accommodations

Total Cabins: 5

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Hull and Deck Information

Hull Material: Fiberglass Hull Configuration: Semi-Displacement

Hull Designer: WILLIAM GARDEN Exterior Designer: WESTPORT

Interior Designer: WEST[PORT

Engine Information

Engines: 2 Manufacturer: MTU

Model: 12V4000 Engine Type: Inboard

Fuel Type: Diesel

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DETAILED INFORMATION

OVERVIEW

MILK MONEY has had only two owners, both keeping her to the highest yacht standards. Just completed her 10-year ABS Class survey. She is MCA Compliant and keeps her mini ISM current.

MILK MONEY's Aft Deck has a set of automatic doors to enter her Salon. A great gathering space with 42" Sunview HDTV situated above the full bar with stools, also visible to the large dining table which can accommodate up to ten guests; and can also convert to two smaller high/low cocktail tables. There are four larger chairs, two with ottomans; a great reading spot. This area also provides easy access to the water, Tender Toys and water sports.

The Salon offers a conversation area with a sofa, four occasional chairs, coffee table, along with an entertainment center with a pop-up 55" Samsung HDTV with Surround Sound, this is all controlled with an IPad.

Forward of the main Salon is the Dining area, which can accommodate up to ten guests; there are buffets to port and starboard. The door between the Dining area and Galley are convenient for easy dining services. Forward of the Dining area you will reach the formal Foyer with access to the vessel through side boarding. The Day Head is located here.

Forward of the Foyer is the on-deck Master Suite, with entry through the Owner's Study. The Master Suite features a King bed, dressers, a vanity to port, a master walkin closet forward and extensive storage throughout. The entertainment center features a 48" LED HDTV, with full entertainment and Surround Sound. The Master Bath features his and hers heads, double sinks, large shower, toilet and bidet. Going back to the Foyer one will find a stairway that goes up to the Skylounge and Pilothouse or down to the Guest Staterooms.

Heading down into the Guest Foyer on the lower deck you will find four Guest Staterooms. The first two VIP Staterooms are located aft on the lower deck to port and starboard, with centerline king-sized beds, nightstands, dressers, cedar-lined closets, plus entertainment centers with 32" HDTV's. There are private bathrooms and showers for each stateroom. The third Guest Stateroom is located to starboard with twin berths and a Pullman berth outboard. The fourth Guest Stateroom is found to port forward with two berths. Both twin Guest Staterooms feature a dresser, cedar-lined closets, and entertainment centers with 26" HDTV; as well as private bathrooms with showers.

MILK MONEY is one of the Westport 40meter that offers 11 berths in 5 staterooms. All of the TV's throughout the vessel are connected to the Kaleidescape System, for

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movie storage.

MILK MONEY's Skylounge is a good gathering area with spacious seating, a plush L-shaped sofa, game table and a full bar with four stools. Her entertainment center features a 55" HD LED TV, with surround sound. From the Skylounge you can go aft through automatic doors to the Bridge Deck, where there is covered seating, a BBQ area and lounger when the Tender is in the water. This area allows access to both the Main Deck aft below and the Sundeck above.

The Sundeck is accessed when you head up the stairs from the Bridge Deck aft. The Sundeck features a seating area with two tables that accommodate dining for eight under cover from the weather by the hardtop. The tables which are removable sit outboard and allow ample, comfortable seating and a relaxing lounging area. The Sundeck offers a Wet Bar with a BBQ to port, a Jacuzzi with sunpads; this accommodates up to ten guests. For entertainment, there is a 52" Sunview HDTV that can be positioned to be viewed from any angle.

The walk-around Teak decks lead to the bow, which offers an expansive seating area. Further forward on the bow, there is also additional seating.

AFT DECK

- Teak decking
- (2) High-gloss Teak dining tables (fixed pedestal with leaf insert)
- (4) High-gloss large Teak barrel chairs
- (4) Armless dining chairs
- Foot stool with cushion
- Side table
- Forward-facing settee
- (3) Bar stools
- Bar area with stone countertops, Perlick refrigerator, Ice bin sink, bottle and barware storage
- 42" Sunview TV
- Lighting control
- Entertainment System controls
- Wing doors: Plexiglass with sea locks for open position
- Stainless steel rails

SALON

This elegant and comfortable area includes a 55" Samsung HDTV that rises out of the starboard aft corner cabinet. Aft entry door is stainless steel framed, glass, counterpull, open/close sliding mechanism with pneumatic seal.

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- Sofa centerline
- (4) Occasional chairs
- Custom coffee table
- (2) End tables
- Player Piano
- 55" Samsung HDTV

DINING

Forward from the main Salon is the formal Dining area. Servers have easy access from the Galley via a dual hinged access door.

- Pommele Sapele with Mahogany accents Dining table can accommodates ten guests
- (10) Dining chairs
- Buffet/Storage: Port, starboard, and aft provide storage for china, flatware, and stemware, two wine chillers and A/V units

DAY HEAD

- Vanity with stone top
- Custom sink that lights up
- Headhunter toilet
- Lightweight stone flooring

GALLEY

Custom Island in Galley with sink, allows extra counter space with ample room for food prep, pantry with dry storage shelves for extended cruising, and various appliances.

- 48" Northland refrigerator
- Trash compactor
- Gaggenau ovens, (1) conventional, (1) convection
- 5-Burner Cooktek Induction System cooktop
- Miele dishwasher
- Panasonic stainless steel microwave oven
- Hot water dispenser
- Scottsman icemaker
- Overhead extraction fan
- 27" Samsung HDTV (New)
- (2) Washers and (2) Dryers

PILOTHOUSE

- Uholstered settee raised to provide excellent sightlines of the panoramic views
- Bridge console with leather-covered dash panels, Pommele Sapele panels with solid Mahogany edge
- Wooden Pommele Sapele with Mahogany trim helm wheel
- Chart table to port side of main helm
- Settee is covered in leather, with side panels trimmed in Pommele Sapele
- Pommele Sapele settee table panel with solid Mahogany edge (is raised to provide great sightlines of the panoramic view)
- (2) Stidd Helm chairs with leather to match the settee
- Wall treatments
- Mahogany and fabric panels
- Lighting Halogen down-lights
- Built-in desk with chair
- Brass Ship's clock and barometer

MASTER STATEROOM

Features a King-sized berth with leather-wrapped rails and upholstered headboard; built-in dressers, makeup table, and His & hers cedar-lined walk-in closets; Entertainment System and A/V Equipment is complemented by Crestron control. The Owner's office has a desk, chair abundant storage.

- King-sized berth with Beauty-Rest innerspring mattress
- Manual/hydraulic bed platform for additional storage
- Entertainment center with A/V equipment
- 42" LG TV
- Samsung Blue-Ray DVD
- Dressers
- Lighted make-up mirror
- Nightstands
- His/hers walk-in closets
- Dressers and hanging rods each side
- Make-up table/desk and chair
- Master Office: Desk with chair with lots of storage
- Halogen downlights
- Safe
- Accent lighting
- Electric blinds

MASTER HEAD

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- Vanity with stone countertop
- (2) Vitreous sinks
- Mirrors above vanities in his and her heads
- Shower with frameless tempered glass door and marble surround
- Headhunter Royal Flush toilet
- Kohler bidets
- Onyx Flooring
- Marble threshold

VIP STATEROOMS AND HEADS

Both VIP Staterooms (port and starboard) provide built-in dressers and nightstands, including wardrobes. The staterooms feature king- sized berths with leather-wrapped rails, upholstered headboards with drawers in the base and manual/hydraulic bed platform. Each stateroom has built-in Entertainment Systems with 32" Runco TV's and A/V Equipment complemented by Crestron control; and electric blinds.

VIP Heads:

- Vanity Pommele Sapele with Mahogany accents, lightweight stone countertop
- Vitreous double sink
- Glass fixed, oval portlight with removable stainless dead light cover
- Shower with frameless tempered glass doors
- Headhunter Royal Flush toilet
- Kohler bidet
- Thermostat
- Lightweight stone flooring
- Marble threshold

GUEST STATEROOMS AND HEADS

Both Guest Staterooms provide built-in dressers and nightstands, including wardrobes. These staterooms feature sound insulation in the forward bulkheads and stair enclosure. (2) Twin berths to port, and (3) twin berths to starboard, with leather-wrapped rails and upholstered headboards. Each Guest Stateroom has built-in Entertainment Systems with 26" Runco TV's, Blue-Ray DVD's and A/V Equipment complemented by Crestron control.

- Port Guest Stateroom: Converted from Queen berth to twin bunks, wardrobe, nightstand, and dresser/entertainment center
- Starboard Guest Stateroom: (3) Twin bunk berths, wardrobe, dresser and

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entertainment center. Staterooms features crew access thru water-tight door, designed for housekeeping

Guest Heads:

- Vanity Pommele Sapele with Mahogany accents
- Vitreous sink with lightweight stone countertop
- Glass fixed, oval portlight with removable stainless deadlight cover
- Headhunter Royal Flush Hydro toilet
- Shower with frameless tempered glass doors
- Thermostat
- Lightweight stone flooring and marble threshold

CAPTAIN AND CREW QUARTERS

In addition to the accommodations for two in the Captain's Quarters, the Crew Quarters are located below deck forward for four in two cabins, each with private head and shower. Crew service access leads aft through the Galley area to lower Guest Staterooms, allowing crew to efficiently perform housekeeping duties. The Crew Mess has a table, settee, microwave and refrigerator and freezer. This area includes a Laundry Room in the passage from crew to guest accommodations where one will find two Miele washers and dryers.

Captain's Quarters:

- Double berth
- TV-A/V Equipment hanging locker
- En-suite head with vanity, sink with mirror above, shower with glass door and toilet

Engineer's Quarters:

- Access is from the Utility Room and provides a double berth, A/V entertainment area, and drawers in berth base
- Vanity with sink and mirror above, shower with glass door
- Toilet

Crew Galley:

- Dining settee with table/cabinet
- (2) Sets of washer/dryer with locker above
- Refrigerator
- Microwave

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- TV-A/V Equipment
- Counter with sink/cabinet storage

Crew's Quarters: Port and Starboard

- (2) Twin berths
- Hanging locker
- Dresser
- TV-A/V Equipment

Crew Heads: Port and Starboard:

- Shower with glass door
- Vanity with sink
- Mirrored medicine cabinet
- Toilet

SKYLOUNGE

The Skylounge is the upper entertaining area, located just aft of the Pilothouse with sliding glass doors to the Boat Deck.

- L-shaped sofa with storage underneath
- Coffee table
- Custom bar with stools
- Perlick refrigerator and icemaker
- Built-in storage for glassware
- Game table
- 52" LG LED TV
- Samsung Blue-Ray DVD
- Kaleidescape Player
- Fireplace
- Accent lighting
- Electric Custom window treatments

Skylounge Day Head:

- Vanity with custom marble
- Mirror
- Headhunter toilet

BOAT DECK

Teak deck

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- Perlick refrigerator
- Sunbrella padded covers for tables and loose deck furniture. Unpadded covers provided for exterior settee cushions and shore boat
- Black-mesh windshield cover is provided for the Pilothouse forward-facing windows
- Bow settee cushions with Sunbrella fabrics and dry fast foam fill
- (4) Small barrel chairs
- 2016 Novurania 17' Wide Body with 115 Yamaha engines
- (2) 2017 Seadoo GTX Limited

FOREDECK

- Teak decking
- U-shaped settee
- Custom Teak high/low pedestal table
- Flag staff
- Ship's bell
- Deck lighting
- (2) Anchor Windlasses
- Chain locker access and fender storage
- Fore deck seat with storage below for windlass control pendants and chain washdown controls

FORWARD OBSERVATION DECK

- Viewing area forward of the Pilothouse can accessed by the side decks and stairs from the Foredeck
- Teak decking
- Built-in custom seating arrangement with table and chairs

FLYBRIDGE / SUNDECK

- Teak decking
- Perlick refrigerator
- (2) Gloss finish Teak dining table
- (8) Woven dining chairs with cushions
- (2) Dedon Small tables
- (3) Dedon Woven chaise lounges with cushions
- (2) Dedon Armchairs with cushions

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- Sunpads surrounding the Jacuzzi
- Anchor light
- Deck lighting
- Air Horn: Kahlenberg Model F3 with light
- Custom fabricated Hot Tub with multi-zone jets
- Hardtop integrated with mast
- (4) Life rafts cradles, with Hydrostatic release

SWIM PLATFORM

- Teak decking
- (4) Pop-up cleats
- Swim ladder
- Steps to main deck with handrails, port and starboard
- (2) Capstans, port and starboard
- Access door to Utility Room
- (6) Underwater lights
- Stainless steel rails
- Handheld shower with temperature control
- Gasoline filling and service station

COMMUNICATION EQUIPMENT

- Ship to Ship / Shore VHF
- (2) DSC Furuno FM-8800 in PH with Emergency battery back-up
- Furuno FM-3000 in the Crew Lounge
- Handheld GMDSS VHF Radios w/desktop chargers
- SSS: Furuno FS1570 with DSC capability
- G.P.I.R.B.
- McMurdo SAT Find 406 MHz GPIRB S.A.R.T.
- McMurdo Class A SART
- Navtex: Furuno NX700 Paperless Navtex Receiver

Satellite Componets:

- Fleet Broadband FB500 for Voice, and Internet Access. Voice connected through Phone System VSAT Sea Tel Wave Call 4006, Internet/Data connectivity service and (2) VOiP lines
- Satcom "C" and VSAT
- Furuno Felcom15 Inmarsat SATCom C
- Furuno PP510 Printer
- Furuno Felcom 15 SSAS Upgrade kit
- Furuno GPS Module kit

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• Sat Phone: Iridium 9505 with Marine mounting kit

AUDIO / VIDEO LOCKER

Located to starboard in the Foyer between VIP and Guest Staterooms and contains equipment racks for the yacht's A/V System. The locker is cooled by a dedicated air handler. DirecTV throughout vessel and Blue-Ray DVD's in each Guest Stateroom.

NAVIGATION EQUIPMENT

The vessel is equipped with modern navigation and communications equipment suitable for worldwide voyages. This equipment includes satellite-based position and speed information, gyroscopic and magnetic heading data, radar, electronic charting and depth finding. Communications equipment spans numerous transmission technologies in compliance with safety regulations and to maximize contact with shore-side and marine stations, enhancing one's ability to communicate from any location. Equipment installed allows chartering under CISR flag. (GMDSS compatibility)

- Gyrocompass 1: Sperry Marine Mark Z digital gyrocompass
- Gyrocompass 2: Simrad GC-85 Compact System interfaced for display on Autopilot, Radars and Electronic Chart
- Magnetic Compass: Ritchie F600 G-5 mounted centerline at Pilothouse helm station. Compass is compensated during normal sea-trials. Vessel is delivered with Deviation Card from that date Halcyon fluxqate compass interfaced
- Autopilot: Simrad AP50 with Gyro input and back-up Fluxgate Rate Compass, a dedicated RFU to the steering shelf is added for direct feed to the Autopilot
- Depth/Speed/Wind: B & G Hydra 3000 Graphic Function Display includes air temperature, barometric pressure
- Graphic Function displays in Pilothouse, Crew Lounge
- Color Sounder: Furuno FCV-1200 BB color video sounder with display on BSS Doppler Log: Furuno DS80 Doppler Speed Log
- APC 1000VA 670W Smart-UPS, full load runtime 6 minutes
- Satellite Television: TV-At-Sea Gyro stabilized receive antenna with USA and Latin America LNB Tracvision
- Bridge Switching Systems (BSS): (5) 26" widescreen Nauticomp displays
- Chart Plotter: NAV 1-Transas Navisailor 3000 ECS with display in Pilothouse and Wireless Keyboard & Mouse. System includes interfaces from: ARPA, GPS, AIS, Depth, Speed and Wind. Input from GPS and output to Autopilot is provided
- NAV 2- MaxSea Display on BSS and wireless Keyboard/Mouse. Output to Autopilot is provided. NAV 3 - Nobeltec Pro
- GPS: (2) Furuno Commercial grade WAAS/GPS units in Pilothouse
- AIS: Furuno FA-150 interfaced to Radar and Electronic Chart with Pilot Plug

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• Radar: (2) Furuno FAR-2117 X-Band Radars. (1) with 8 ft. Open Array and (1) with 6.5 ft. Open Array 96 N.M. range. Radars are heading stabilized with speed input for ARPA input to both radars

- Wing Stations, port and starboard
- Molded composite covers
- Electronic engine controls
- Main engines start and stop Jog steering
- Rudder Angle Indicator
- Bow Thruster
- Horn controls

MECHANICAL EQUIPMENT

- Twin MTU/DDC 12v4000 Engines 2735 HP each
- Engine Hours: 4150 hours (As of 1/7/2021)
- They are connected to propellers via 5" Aquamet 22 HS stainless shafts and remote down angle gearbox. Primary exhaust is underwater at chine while a silenced bypass exits at transom corners. Seawater cooling water is supplied via dual 5" lugged type butterfly valves, bronze Y-strainers and molded FRP scoops with Stainless Steel grates
- (2) Heat exchangers, dual starters and battery charging alternators
- Controls: Electronic with throttle synchronizing and LCD data display. DOC/Sturdy throttles and EDM for each engine
- Priming Pump: Jabsco 24V DC, 558 GPH
- Filter: SeaPro 600, Dual
- Marine Gear: Close-coupled, 8° down angle, ratio 3.040:1 with trailing pump. ZF,
 Mod 4650A
- Main Exhaust: Stainless steel collector with hard thermal insulation, integral spray ring for 18" main underwater FRP exhaust piping and flanged connections
- Underwater Exhaust outlet: Molded FRP design with chine exit. Westport Shipyard fabrication By-pass exhaust: 10" FRP piping
- Silencer: Soundown
- Propellers: Custom 5-Blade Nibral cast CNC machined S Class
- Controls: Electronic with throttle synchronizing and LCD data display. DOC/Sturdy throttles and EDM for each engine.
- Marine Gear: Close-coupled, 8° down angle, ratio 3.040:1 with trailing pump. ZF, Mod 4650A
- Main Exhaust: Stainless steel collector with hard thermal insulation, integral spray ring for 18" main underwater FRP exhaust piping and flanged connections
- Underwater Exhaust outlet: Molded FRP design with chine exit. Westport Shipyard fabrication By-pass exhaust: 10" FRP piping
- Silencer: Soundown
- Propellers: Custom 5-Blade Nibral cast CNC machined S Class Electrical Source

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& Power

Generators:

There are (2) 80kW electrical generators rated at 1800 rpm, providing AC power at 120-208volU3phase/60 cycle Hz. The generators are located port/starboard in the Engine Room. Water temperature, oil pressure and hour meters are installed in the distribution panel. Both generators have remote star Ustop in pilothouse. Power Take-Off (PTO) and hydraulic pump are installed on both generators for full redundancy. Seamless Power Transfer is standard when switching to/from generators to shore power and when switching loads from one generator to the other generator.

- Generators: Northern Lights, M1064 Series
- Generator Hours: Port 10,500 Starboard 19,900 (As of 1/07/2021)
- Phase and power factor: Three-phase-0.8 power factor. Compound mounts
- Sound shield
- Priming Pump: Carter, 124V DC, 35 GPH
- Secondary Pump: DC Positive displacement back-up/priming pump Filter: Racor,
 500 Duplex Turbine Series

Stabilizers:

- Stabilization while underway is provided by a pair of fins located approximately amidships and powered Hydraulically by an engine-driven Hydraulic pump. Control is by modern digital 'fly-by-wire' System located in the Pilothouse
- At-Rest Stabilization: Zero Speed Stabilization is accomplished by the stabilizer fins which are powered by the Central Hhydraulic System in this mode
- Fins: Model Naiad 525 Stabilizer System with 22 sq. ft. fins, one station DATUM control, with oil level warning, unloading valve kits and dual pumps with gauges. Full service with new digital Gyro Compass

SYSTEMS

Fuel System:

Total capacity (Diesel): Approx. 9,965 gal (US) in six tanks. Fueling process is via either of two deck fill locations amidships, port and starboard side. All tanks are vented to atmosphere on the stbd side.

Fill/transfer system includes a centrifuge, pumps, meter and distribution manifold. All diesel consumers draw from the day tank. Engines and generators are supplied via priming pumps and filters. During normal operations fuel is transferred to the day tank via the centrifuge.

Tank level monitoring is via electronic sensor and display on Vessel Monitoring System

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with high/low-level alarms. All tanks are vented to one 'vent tank', which is monitored for liquid indicating an overflow of any of the attached fuel tanks. Tanks are aluminum, welded construction with internal baffles. Inspection access ports to be manufactured by Freeman Marine.

Fuel Tanks (Diesel):

- #1 Center Tank: approx. 713 gallons
- #2 Center Tank: approx. 790 gallons
- #3 Center (Day Tank): approx. 2134 gallons
- #3 Port and stbd. Tanks: approx. 2934 gallons, each
- #4 Center Tank: approx. 460 gallons
- Fuel Tank (Gasoline): approx. 100 gal. accessible via hatch in swim step

Fill Use:

- Port & Starboard deck fill threaded, SS, stamped DIESEL
- Y-Strainer: 316 SS, self-cleaning
- Centrifuge: Alpha Laval, 198 GPH (Gal/Hr) diesel/oil separator
- Primary Pump: AC, 50 GPM
- Secondary Pump: DC positive displacement back-up/priming pump
- Filters: DOC SeaPro 600
- Transfer manifold by Westport Shipyard
- Meter: Electronic turbine with numerical display and automatic pump shut-off

Freshwater System:

The Freshwater System is comprised of a single, divided and baffled, freshwater tank, two AC supply pumps, suction supply, service, and distribution manifolds, two Reverse Osmosis watermakers, and associated valves, filters, expansion tanks, regulators, and gauges. Freshwater wash-downs are located on all external decks.

- Freshwater tank (Divided): Stainless steel, approx. 1726 total gallons
- Purification: Silver Ion Electrolytic Water Sterilization System
- UV filters: (2) for disinfection of potable water, 29 GPM each
- Water softener: Spot Zero DM1000 System, with Swim Platform water connection, plumbed directly to the freshwater tanks, located in the Equipment Room
- Deck fills: (2) Stainless steel, 1" round with threaded caps. One quick connect fitting, located on the swim step bustle is plumbed to supply the water softener

Watermakers:

- (2) Sea Recovery Aqua-Whisper 1800. Reverse osmosis type, for a total capacity of 3600 gallons per day
- Water Heater: Dual element (for fast recovery) water heater, 120-gallon capacity

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water heater

 Dual particle filters: for removal of sediment, dissolved solids and contaminants to 5 microns plumbed in parallel. Stainless steel canister with replaceable filter cartridges

- Pressure tank: FRP Construction located at remote ends of piping system
- Pumps: (2) centrifugal pressure pumps, 30 gpm each, plumbed in parallel for high flow capability

Lube Oil System:

The vessel's main engines and generators can be serviced utilizing an onboard Lube Oil Change System. A new oil tank and a used oil tank are fitted within the Engine Room. New oil can be filled via 1 W' deck fitting amidships on starboard side while used oil can be offloaded with a quick-connect hose. Two air-powered Diaphragm pumps are used to transfer to/from locations via hose reels.

- Lube Oil Tanks: 450-gallon total oil capacity in a divided tank, located in the ER area, Tank is 5086-H32 aluminum
- Lube Oil New: 185 gallons Lube Oil- Used: 265 gallons
- Pump: (2) Air diaphragm pumps
- Fittings: All stainless quick-connect fittings
- Deck Plate: Located with midship fuel fill on starboard side

Wastewater System:

Black and gray water are routed to an FRP tank. A certified Marine Sanitation Device (MSD) is installed for treatment of all wastewater. Tank level monitoring is via electronic sensor and display Vessel Monitoring System with level alarms and all tanks are vented at boot stripe. Discharge is via MSD or directs overboard via diaphragm pump. Also, a dockside pump-out connection is located port aft on the Swim Platform.

- Pumps: High capacity solids handling AC diaphragm pump
- MSD: Certified to meet MARPOL regulations as well as USCG Type II MSD. (Includes chlorine generator)
- Black Water Tank: FRP Construction with internal baffles, approx. 1685 gal.
- Gray water collection/movement: (3) Sumps (crew, guest and engineers) for transfer to black water tank or directly overboard via Y-valve
- Westport construction incl. primary AC pump and DC back-up pump with strainer, inspection port and alarm on DC pump. A lift station for the Galley also acts as a sump pump, but only has an AC pump

Air Conditioning:

The interior of the vessel is kept at a constant temperature using a seawater cooled/heated reverse cycle, treated water HVAC System. The Air Conditioning System is distributed throughout the vessel via individual room air handlers of various sizes and

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BTU ratings. There is one controller for the three air handlers that serve the Master Stateroom and Master Office, one for the two air handlers that serve the formal Dining

area of the forward Salon, two for the four air handlers that serve the remainder of the Salon, one controller for the four air handlers in the upper Lounge and one for the two air handlers in the Pilothouse. All other air handlers are each controlled by a separate controller.

- A portion of the HVAC System provides fresh air to makeup and provides a clean and healthy atmosphere
- Marine Air HVAC System: 4-Compressors, independent seawater intake and pumps
- Chillers: 208volt/3phase/60cycle, 26 ton (4) New Chillers
- Air Handlers: 208volt/1phase/60cycle, various BTU as required by volume being treated, utilizing variable speed hi static DC blowers
- Makeup Air: For cycling air through vessel interior

SOUND ATTENUATION

Westport Shipyard and J&A Enterprises developed a 'whole ship' sound reduction plan. Together developed details and insulation schedules that would maximize noise/vibration reduction. Sound transmission throughout the vessel is controlled in several ways throughout the Westport 40 meter

- The Engine Room sound package consists of reflective barriers and absorptive insulation in addition to vibration/isolation mounting of equipment, piping and wiring that may transmit noise and noise attenuating/watertight doors
- Watertight doors: Pacific Coast Marine Absorptive insulation: Sound Down Reflective material: 1/8" to 3/16" aluminum
- Isolation mounts: Various per equipment manufacturer specs

SAFETY, SECURITY AND FIRE-FIGHTING EQUIPMENT

- The vessel is equipped with all safety equipment required for charter service up to 12 passengers
- Life Raft: (4) 10-man Solas approved life rafts mounted on flybridge rails (service 12/2019)
- Life Preservers: (24) Coast Guard-approved adult life preservers with water lights, and (5) Coast Guard- approved child life preservers with water lights
- Ring Buoys: (4) 30" Diameter buoys secured on exterior of vessel
- Flares: Flare kit included
- Bell: Perko
- Fire Extinguishers: Dry chemical type installed in suitable locations, (9) 10 lb., (9) 5

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lb., and (1) 3 lb., Carbon Dioxide type to be installed in suitable locations, (10) 10 lb.

Fire Hydrant System:

The Fire Main System consists of (4) fire stations distributed around the vessel, supply piping and (2) pumps. Each station contains a hose, angle valve and high/low volume nozzle. The electric fire pump (primary) can be started from any fire station or locally.

- In fire station
- All serviced good until Sept. 2021

Fire Sprinkler System:

The accommodation space is protected by a sprinkler system that uses vessel's freshwater supply until it is depleted, then automatically, if necessary, switches to seawater. The Engine Room is protected by a Gas Smothering FM200 System.

- The system is a pre-charged type, automatic Fire Suppression System. The piping
 is to be copper/nickel (CuNi) tube with Seapress Viega crimp fittings. The pump
 unit consists of two pumps, operating individually or in tandem depending on the
 demand for water as determined by the number of heat-sensitive nozzles that
 have been triggered. A small pressure tank maintains the standby pressure in the
 system
- A local panel is in the Engine Room and a mimic display is located in the Pilothouse

Engine Room Fire System:

- The Engine Room and ventilation ducts are to be insulated against thermal conductivity meeting the A-30 rating and also to provide effective sound damping
- Diesel Back-Up Crash Pump
- Insulation: The bulkheads and ductwork leading to the engine room are lined with a thermal barrier of insulation
- FM200, Gas Smothering System: for Engine Room protection, manual operation (with 20-second delay) includes discharge of gas and automated shut-down of fuel pumps, intake fans, and exhaust dampers

Cameras:

- (7) PTZ Color cameras: (2) in the Engine Room, (1) exterior Aft Deck port side, (1) exterior Aft Deck starboard side (1) starboard side deck, (1) port side deck and (1) on mast are displayed on the CCTV System Monitoring Station (with display on BSS)
- Closed Circuit Television
- Quad split-screen color display: System controlled by Crestron Controller

Signals and Lights:

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- Ship's Whistle
- Ship's bell
- Air-powered horn (with automated signal timer): Kahlenberg, F-2 5-trumpet Kahlenberg, M511-A signal timer
- Search Light: (1) Carlisle & Finch, 200-watt xenon, 15 million candlepower remote controlled

BROKER'S REMARKS

MILK MONEY is Hull #1 of the successful 40m Series, and has been pristinely kept by both of her meticulous owners.

MILK MONEY is fully-equipped and ready to go cruising to your selected destinations. She is an ideal vessel for the Charter Market.

Exclusions

Owner's personal belongings.

Disclaimer

The Company offers the details of this vessel or yacht in good faith but cannot guarantee or warrant the accuracy of this information nor warrant the condition of the vessel. A buyer should instruct his representatives, agents, or his surveyors, to investigate such details as the buyer desires validated. This vessel or yacht is offered subject to prior sale, price change, or withdrawal without notice.

PHOTOS

AFT DECK	AFT DECK
AFT DECK	AFT DECK
SALON	SALON
SALON	SALON

DINING
FOYER
GALLEY
GALLEY

PILOTHOUSE	PILOTHOUSE
PILOTHOUSE / SETTEE	PILOTHOUSE / DESK
MASTER STATEROOM	MASTER STATEROOM
MASTER / OFFICE	MASTER / OFFICE

MASTER HEAD	MASTER HEAD
MASTER HEAD	LOWER FOYER / COMPANIONWA
VIP STATEROOM / PORT	VIP STATEROOM / PORT
VIP HEAD	VIP HEAD

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VIP STATEROOM / STARBOARD	VIP STATEROOM / STARBOARD
VIP HEAD	VIP HEAD
GUEST STATEROOM / PORT	GUEST HEAD
GUEST STATEROOM / STARBOARD	GUEST HEAD

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CREW QUARTERS	CREW QUARTERS
SKYLOUNGE	SKYLOUNGE
SKYLOUNGE	SKYLOUNGE / HEAD
BRIDGE DECK	BRIDGE DECK
BRIDGE DECK	BRIDGE DECK
BRIDGE DECK	BRIDGE DECK

BRIDGE DECK	FLYBRIDGE / SUNDECK
SUNDECK	FLYBRIDGE
FLYBRIDGE	FLYBRIDGE
JACUZZI	JACUZZI

SUNDECK	BOW / SEATING
BOW	BOW
ALK-AROUND DECK	WALK-AROUND DECK
UTILITY ROOM	ENGINE ROOM

	ENGINE ROOM		ENG	GINE ROOM	
AFT V	IEW / SWIM PLAT	TFORM	PROFILE A	ND ARRANGEN	/ENT
AFT V	IEW / SWIM PLAT	TFORM	PROFILE A	ND ARRANGEM	⁄IENT
AFT V	IEW / SWIM PLAT	TFORM	PROFILE A	ND ARRANGEN	1ENT
AFT V	IEW / SWIM PLAT	TFORM	PROFILE A	ND ARRANGEN	1ENT
AFT V	TIEW / SWIM PLAT	TFORM	PROFILE A	ND ARRANGEN	1ENT

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